

Testing of Hearing Protectors

Test item(s):

AK5850BS / AK5850B Mounted Earmuffs

Type:

Mounted Earmuffs Attached to Industrial Safety Helmet 3M G3000

Customer:

A-Kabel AS Nedre Hagaveg 15 C 2150 Årnes Norway

Applied method(s): EN 352-3:2020, EN 13819-1:2020 and EN 13819-2:2020

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FINAS Finish Accreditation Service T004 (EN ISO/IEC 17025)

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1. Description and identification of test item(s)

Following samples were submitted and identified by the customer as:

Tested items: AK5850BS / AK5850B mounted earmuffs



Pictures of AK5850BS mounted earmuffs attached to industrial safety helmet 3M G3000

2. Scope of testing

Testing date/s: 2021-08-26 - 2022-01-21

Tests were performed at the PPE laboratory of SGS Fimko Oy under accreditation scope. All tests except ignitability and mass of the mounted earmuffs were performed at Topeliuksenkatu 41b, 00250 Helsinki, Finland

The ignitability and mass of the mounted earmuffs were performed at Takomotie 8, 00380 Helsinki, Finland

Following tests were requested by the custome	r:
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Requirement		Test method
Mass of the mounted earmuffs	-	EN 13819-1:2020 4.1.3.4
Materials and construction	EN 352-3:2020 4.2.1 and 4.2.2	-
Sizing and adjustability	EN 352-3.2020 4.3.2	EN 13819-1:2020 4.2
Cup Rotation	EN 352-3:2020 4.3.3	EN 13819-1:2020 4.3
Headband force	EN 352-3:2020 4.3.4	EN 13819-1:2020 4.4
Cushion pressure	EN 352-3:2020 4.3.5	EN 13819-1:2020 4.5
Resistance to damage when dropped	EN 352-3:2020 4.3.6	EN 13819-1:2020 4.6
Stand-by-mechanism durability	Specimens do not break.	EN 13819-1:2020 4.9
Change in headband force	EN 352-3:2020 4.3.8	EN 13819-1:2020 4.1.3.7 g)
Insertion loss	EN 352-3:2020 4.3.9	EN 13819-2:2020 4.1
Ignitability	EN 352-3:2020 4.3.11	EN 13819-1:2020 4.13
Minimum sound attenuation	EN 352-3:2020 4.3.12	EN 13819-2:2020 4.2 *

* except for the measurement order which is performed in the order of open-occluded.

2.1 Sampling and conditioning

Receiving date: 2021-08-26

Condition: Intact

Sampling method: The customer supplied all samples.



3. Test results

3.1. Mass of the mounted earmuffs

Mass of ten specimens was measured and the mean mass was calculated. The mean mass of the specimens was 438 g.

3.2 Materials and Construction

Parts of the mounted earmuffs that come into contact with the skin were non-staining, soft and pliable. The product was visibly unimpaired after cleaning and disinfection. According to visual inspection all parts of the product were rounded, finished smooth and free from sharp edges. The changing of cushions did not require the use of tools.

3.3 Sizing and Adjustability

Six specimens were measured for small (S), medium (M) and large (L) head dimensions:

		Width (mm)	
Test Height (mm)	125	145	155
115	S	S	-
130	М	М	М
140		M	L
Task baisht (mm)		Width (mm)	
Test height (mm)	125	145	155
115	ok	ok	-
130	ok	ok	ok
140	-	ok	ok

Mounted earmuffs were compatible for small, medium and large sizes.

3.4 Cup Rotation

The ability of the cups to accommodate a range of angular movements was tested from six specimens for small, medium and large dimensions. The contact between the cushions of the specimens and the plates was continuous for small, medium and large sizes.



3.5 Headband force

Headband forces were measured from six specimen for small, medium and large dimensions.

O '	Headband force (N)				
Specimen number	Small	Medium	Large		
1	11,1	12,0	11,7		
2	11,5	11,4	11,8		
3	10,9	11,8	12,0		
4	12,3	12,5	12,5		
5	11,9	12,4	12,5		
6	12,0	12,6	12,7		
Mean	11,6	12,1	12,2		

The headband force shall not exceed 14 N.

3.6 Cushion pressure

Cushion pressure was measured from six specimens.

Dimension	Pressure (Pa)
Small	3185
Medium	3825
Large	3812

The cushion pressure shall not exceed 4500 Pa.

3.7 Resistance to damage when dropped

Resistance to damage when dropped was measured from six specimens. The specimens did not crack or become detached.

3.8 Stand-by-mechanism durability

Stand-by-mechanism durability was performed for six specimens. Specimens did not break during this test.

3.9 Change in the headband force

The change in headband force was measured using large size dimensions from the six specimens that were conditioned in room temperature (+22 \pm 5°C) and humidity \leq 85 % for 24 hours after stand-by-mechanism durability.

Specimen number	1	2	3	4	5	6	Mean
Change in headband force (%)	2	6	5	8	6	11	6

The headband force of each specimen shall not change by more than ±15 %.



3.10 Insertion loss

Ten samples results are tabulated below.

Frequency (Hz)	63	80	100	125	160	200	250	315	400	500	630
Mean IL (dB)	7,9	3,0	5,0	13,9	19,7	24,9	29,6	35,0	38,8	40,7	44,8
St. dev (dB)	2,6	1,5	1,7	2,1	1,4	1,0	0,7	1,0	1,9	2,1	2,6
Frequency (Hz)	800	1000	1250	1600	2000	2500	3150	4000	5000	6300	8000
Mean IL (dB)	47,4	48,6	45,0	42,0	38,1	43,9	42,9	39,8	39,0	43,5	44,2
St. dev (dB)	1,7	1,9	2,4	1,4	2,4	1,5	0,9	1,5	1,1	1,0	1,1

The standard deviations shall be not greater than 4,0 dB in four or more adjacent one-third octave bands, and not greater than 7,0 dB in any individual one-third octave band.

3.11 Ignitability

Ignitability was tested from two specimens. Specimens did not ignite or continue to glow.

3.12 Minimum sound attenuation

Minimum sound attenuation of AK5850BS / AK5850B mounted earmuffs were tested with 16 test persons.

Test			Ind	ividual data	dB		
subject	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
N.N. 1	16,7	23,8	31,7	39,2	27,9	35,8	33,8
N.N. 2	19,2	21,3	33,3	48,8	36,7	38,8	35,4
N.N. 3	27,1	33,8	27,5	44,6	32,9	37,9	39,2
N.N. 4	18,8	27,1	32,9	46,3	31,7	37,9	36,2
N.N. 5	18,3	19,6	21,7	38,3	32,1	37,5	42,9
N.N. 6	17,5	22,5	29,2	40,0	22,5	32,1	37,5
N.N. 7	17,1	22,5	32,9	40,0	25,4	37,9	33,8
N.N. 8	19,6	19,2	32,5	41,3	30,0	33,3	32,9
N.N. 9	17,5	25,4	27,5	40,4	25,4	34,2	32,9
N.N. 10	22,1	23,8	25,0	41,3	30,8	34,2	32,9
N.N. 11	20,8	23,8	27,5	39,6	27,9	34,6	35,8
N.N. 12	21,7	25,8	29,6	42,5	33,8	33,3	39,2
N.N. 13	17,9	22,5	30,4	38,8	27,9	35,4	30,8
N.N. 14	17,1	22,5	24,6	40,4	32,5	34,6	37,5
N.N. 15	19,6	26,7	27,1	37,9	26,3	32,5	35,4
N.N. 16	22,5	27,5	30,0	40,0	32,9	35,4	39,2

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Minimum sound attenuation characteristics are tabulated below.

Frequency, Hz	125	250	500	1000	2000	4000	8000
Mean attenuation(dB)	19,6	24,2	29,0	41,2	29,8	35,3	36,0
St.dev. (dB) (α=1)	2,7	3,5	3,4	3,0	3,8	2,1	3,1
APV (84 %)	16,9	20,7	25,6	38,2	26,0	33,2	32,8

Indices for SNR, H, M, and L are:

H ₈₄ = 29,0 dB	M 84 = 29,0 dB	L ₈₄ = 23,0 dB	SNR 84 = 30,0 dB
H _m = 32 dB	M _m = 30,8 dB	L _m = 25,7 dB	SNR _m = 31,9 dB
H _s = 3,3 dB	$M_s = 2,0 \text{ dB}$	$L_{s} = 2,2 \text{ dB}$	SNR _s = 2,1 dB

3.12.1 Requirements for minimum sound attenuation

HML minimum attenuation requirements is

Н	М	L
12	11	9

In addition, APVf₉₈ octave band values shall be equal or greater than 0 (rounded to nearest integer):

AK5850BS / AK5850B mounted earmuffs will satisfy these requirements.



4. Summary

Test	Acceptance criteria according to	Comments
Mass of hearing protector	No acceptance criteria	-
Materials and construction	EN 352-3:2020 4.2.1 and 4.2.2	Earmuffs meet the requirements.
Sizing and adjustability	EN 352-3:2020 4.3.2	Earmuffs meet the requirements for small, medium and large sizes.
Cup Rotation	EN 352-3:2020 4.3.3	Earmuffs meet the requirements for small, medium and large sizes.
Headband force	EN 352-3:2020 4.3.4	Earmuffs meet the requirements for small, medium and large sizes.
Cushion pressure	EN 352-3:2020 4.3.5	Earmuffs meet the requirements for small, medium, and large sizes.
Resistance to damage when dropped	EN 352-3:2020 4.3.6	Earmuffs meet the requirements.
Headband flexing	Specimens do not break.	Earmuffs meet the requirements.
Change in headband force	EN 352-3:2020 4.3.8	Earmuffs meet the requirements.
Insertion loss	EN 352-3:2020 4.3.9	Earmuffs meet the requirements.
Ignitability	EN 352-3:2020 4.3.11	Earmuffs meet the requirements.
Minimum sound attenuation	EN 352-3:2020 4.3.12	Earmuffs meet the requirements.

The statement of conformity in this test report is only based on measured values by the laboratory and does not take their uncertainties into consideration. The relevant uncertainty value is obtainable upon request from the laboratory.

End of test report